

ID	Name	Type	Capacity All values in [mm] if not otherwise specified
<b>Lathes</b>			
28	Doosan Puma 3100LY	Lathe - C and Y axis	Ø430 x 1280 C + Y axis 130 mm, Ø102 spindle bore
16	Doosan Puma 300 LM	Lathe - C axis	Ø260 x 1180 C axis, Ø77 spindle bore
21	Okuma LB3000 EX	Lathe - C axis	Ø200 x 500 C axis, Ø52 spindle bore
<b>Milling machines</b>			
31	Quaser MV154-E	Milling - 3 axis, vertical	700 x 530 x 560
27	Quaser MV184	Milling - 3 axis, vertical	1020 x 610 x 610
30	DMG-Mori CMX800V	Milling - 3 axis, vertical	800 x 560 x 510
29	DMG-Mori-DMF180	Milling - 5 axis, B-C	1800 x 700 x 700 C-axis nx360, B-axis +/-100deg
26	Quaser MF500	Milling - 5 axis, A-C, vertical	550 x 630 x 610
32	Quaser MF400	Milling - 5 axis, A-C, vertical	410 x 610 x 610
<b>Measuring machines</b>			
020	DEA Global Performance	CMM, measuring machine	700 x 1000 x 500 DCC ISO 10360-2 E = 1.7+L/333 (µm) R=1.9 (µm)
<b>Marking</b>			
000	EPILOG-Laser	Marking, laser	610 x 457 engraving area, 216 mm depth 597 x 432 engraving area, 279 mm depth / 200 mm cylindrical object Cutting soft materials, thickness up to 9.5 mm
000	SIC-Marking	Marking, emboss	60 x 25 engraving area Portable, column-mounted and rotary axis / cylindrical object
<b>Sawing and cutting</b>			
22	DoAll	Saw, cutter, automatic	Ø300
11	Startrite H250M	Saw, cutter	Ø250 / B=500 H=260
23	Full Mark	Saw, vertical, cut and profile	B=1000 H=330
<b>Manual lathes</b>			
24	Shublin	Lathe, manual	Ø130 x 600 (Ø240 over flat bed), Ø20 spindle bore Collet system Ø2-25 (Ø19 through bore)
10	SWING 600	Lathe, manual, digital	Ø360 x 1700 (Ø600 over flat bed), Ø102 spindle bore